

Automation
Partner of



Aptio Automation

Technical Specifications

Start Planning Your Transformation to Increased Productivity

Bring proven experience and efficiency to total laboratory automation. Aptio® Automation combines Siemens Healthineers workflow expertise with intelligent technologies in flexible, track-based solutions designed to drive laboratory productivity for years to come. By providing a full complement of pre- and post-analytical sample-processing modules along with comprehensive analytics, Aptio Automation is designed to address the needs of medium- to very-high-volume laboratories.

Needs-based flexibility that includes open connectivity

For nearly two decades, Siemens Healthineers has successfully designed track-based automation solutions that effectively combine clinical disciplines, test methodologies, and analyzer capacities using our portfolio alone. We continue to offer an extensive diagnostics portfolio to meet your multidisciplinary testing and workload requirements for on-track chemistry, immunoassay, hematology, hemostasis, and plasma protein testing. Designed to be automation-ready, our instruments also allow direct front-loading of urgent and low-volume samples to meet your most critical deadlines.

By collaborating with Inpeco, a leader in clinical laboratory automation, we are now able to also promote an expanding range of diagnostics analyzers from other

manufacturers* to address specialty testing needs. Please consult your local Siemens Healthineers representative for a current list of instruments and connectivity interfaces available for Aptio Automation in your area.

Technical specifications associated with Siemens Healthineers portfolio of automation-ready, multidisciplinary instruments are published separately. Consult third-party manufacturers and/or vendors for technical specifications associated with non-Siemens Healthineers instrumentation.

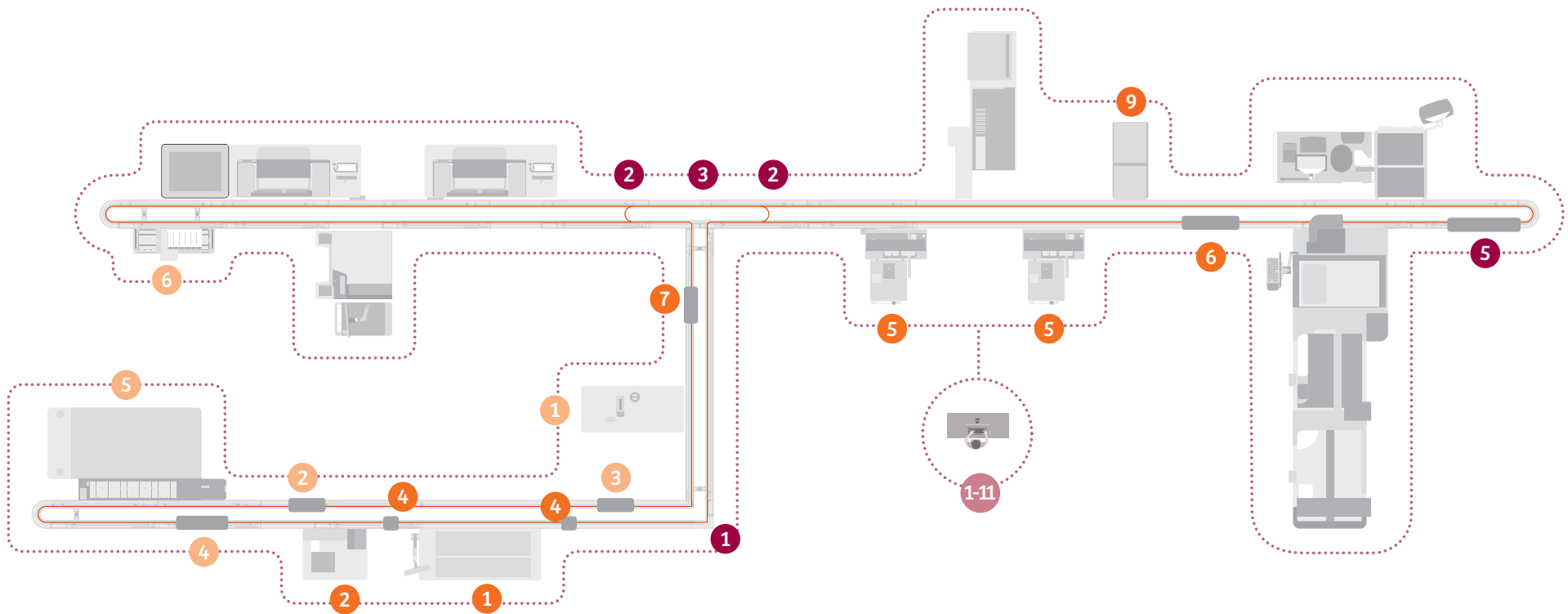
End-to-end project management

Siemens Healthineers has successfully delivered multidisciplinary, track-based total laboratory automation solutions to customers in more than 50 countries since 1998. From start to finish, your automation project will be managed by a Siemens Healthineers project manager.

The process begins with a workflow analysis guided by our consultants experienced in Lean and Six Sigma practices to determine the specific system requirements based on laboratory needs. Your Aptio Automation configuration will be designed and validated by Siemens Healthineers before being custom-manufactured by Inpeco. Each component is tested prior to installation by your Siemens Healthineers implementation team, and the overall solution's functionality and performance is verified prior to analytical production. And we are committed to ongoing health checks to maintain or improve the solution's efficiency in years to come.

*Connectivity to third-party analyzers may not be available in all countries. Analyzer availability may vary by country, and connectivity will require manufacturer agreement. Please contact your local Siemens Healthineers representative for further information.





Pre-analytical Modules

Choose the modules that make sense for your laboratory's workload, including multiples of individual components.

- | | |
|----------------------------------|------------------------------------|
| 1. Input/Output Module | 6. Decapper Module |
| 2. Bulk Input Module† | 7. Sample Volume Detection Module‡ |
| 3. Rack Input Module (not shown) | 8. Sample Mixer Module (not shown) |
| 4. Tube Inspection Module‡ | 9. Wide Belt Buffer Module |
| 5. Centrifuge Module | |

†Automated tube feed options available.

‡If selected, a Tube Inspection Module will be required for each Input Module on the track.

§Uncapped plasma and serum samples only.

Post-analytical Modules

Eliminate labor-intensive, time-consuming work when distributing, storing, and/or disposing of samples.

- | | |
|--------------------------|--|
| 1. Aliquotter Module | 5. Storage Retrieval and Disposal Module |
| 2. Aliquot Capper Module | 6. Rack Output Module |
| 3. Sealer Module | 7. High-capacity Waste System™ (not shown) |
| 4. Desealer Module | |

™Under development. Not available for sale. Future availability is not guaranteed.

Flexible Track Design Options

Customize a configuration to help maximize your use of space and staff.

- | | |
|---------------------------------|--|
| 1. Track L (right or left turn) | 4. Automation Module Divert Lane (not shown) |
| 2. Track U-Turn | 5. Generic Slot |
| 3. Track T Intersection | |

Integrated Sample Management Software

Apply patient-centric rules to automate workflows for increased productivity and consistent quality.

- | | |
|---|-------------------------------|
| 1. Intelligent Routing: Test Prioritization, Tube Type, Sorting, Disposal | 6. One-click Sample Retrieval |
| 2. STAT Prioritization | 7. Autoverification†† |
| 3. Reflex Testing Criteria | 8. Algorithm-driven Testing†† |
| 4. Integrated QC Management†† | 9. Exception Management |
| 5. Add-on Test Management | 10. Instrument Status |
| | 11. Module Status, and More |

††Some advanced functionality may be subject to LIS capabilities or will require CentraLink® Data Management System. Labs can also choose to incorporate Atellica™ PM 1.0 Software to further expand their process-management capabilities.

Aptio Automation Module Specifications

Pre-analytical modules



Input/Output Module
Routine and STAT tube input, output, sort, and priority output

Weight: 642 lb (292 kg)
Dimensions (mm): 2340 L x 1515 H x 775 D
Power Consumption: 650 VA
Max. Capacity: 780 tubes, 15 racks, 48 positions (routine input, output, and sort); 5 racks, 12 positions (STAT input and priority output)
Throughput (tubes/hour): Up to 750 tubes during simultaneous input and output



Bulk Input Module
High-speed tube input by bulk tube load

Weight: 315 lb (143 kg)
Dimensions (mm): 985 L x 1235 H x 790 D
Power Consumption: 160 VA
Max. Capacity: 700 tubes
Throughput (tubes/hour): Up to 1000



Rack Input Module
High-speed tube input by rack

Weight: 231 lb (105 kg)
Dimensions (mm): 1225 L x 1260 H x 510 D
Power Consumption: 950 VA
Max. Capacity: 288 tubes
Throughput (tubes/hour): Up to 800



Tube Inspection Module
Detects and manages mismatches between tube type and test request³³

Weight: N/A
Dimensions (mm): Incorporated module
Power Consumption: 150 VA
Throughput (tubes/hour): Up to 1000



Centrifuge Module

Weight: 919 lb (417 kg)
Dimensions (mm): 945 L x 1510 H x 1155 D
Power Consumption: 2950 VA
Max. Capacity: 80 tubes
Throughput (tubes/hour): Up to 300 with 10-min spin



Decapper Module

Weight: 13 lb (6 kg)
Dimensions (mm): 510 L x 1100 H x 120 D
Power Consumption: 192 VA
Max. Capacity: 2000 waste caps
Throughput (tubes/hour): Up to 800



Sample Volume Detection Module

Weight: N/A
Dimensions (mm): Incorporated module
Power Consumption: 200 VA
Max. Capacity: N/A
Throughput (tubes/hour): Up to 500



Sample Mixer Module

Weight: N/A
Dimensions (mm): Incorporated module
Power Consumption: 625 VA
Max. Capacity: Four tubes
Throughput (tubes/hour): Up to 700³³



Wide Belt Buffer Module (240)

Weight: 176 lb (80 kg)
Dimensions (mm): 535 L x 1045 H x 1200 D
Power Consumption: 300 VA
Max. Capacity: 240 tubes



Wide Belt Buffer Module (600)

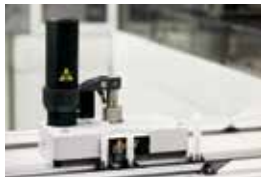
Weight: 267 lb (121 kg)
Dimensions (mm): 1230 L x 1045 H x 1075 D
Power Consumption: 300 VA
Max. Capacity: 600 tubes

Post-analytical modules



Aliquotter Module

Weight: 460 lb (209 kg)
Dimensions (mm): 705 L x 1475 H x 1590 D
Power Consumption: 500 VA
Max. Capacity: Four secondary tubes per primary tube
Throughput (tubes/hour): Up to 400^{§§}



Aliquot Capper Module

Screw-type recapper for daughter aliquot tubes

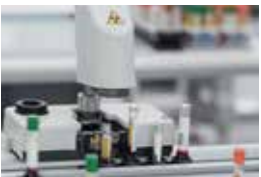
Weight: N/A
Dimensions (mm): 860 L x 1055 H x 120 D
Power Consumption: 60 VA
Max. Capacity: 1000 caps
Throughput (tubes/hour): Up to 400



Tube Sealer Module

(mandatory with RSM)

Weight: N/A
Dimensions (mm): 860 L x 1155 H x 120 D
Power Consumption: 180 VA
Max. Capacity: 16,000 or 19,000 seals/cartridge
Throughput (tubes/hour): Up to 800



Tube Desealer Module

Automatic tube desealing for rerun, reflex, and add-on testing

Weight: N/A
Dimensions (mm): 510 L x 1100 H x 120 D
Power Consumption: 60 VA
Max. Capacity: N/A
Throughput (tubes/hour): Up to 200



Refrigerated Storage Module (15,000)

Automatic storage, retrieval, and disposal of sealed tubes

Weight: 2965 lb (1345 kg)
Dimensions (mm): 2460 L x 2485 H x 1405 D
Power Consumption: 3250 VA
Max. Capacity: 15,360 tubes
Throughput (tubes/hour): Up to 800



Refrigerated Storage Module (9000)

Automatic storage, retrieval, and disposal of sealed tubes

Weight: 2255 lb (1023 kg)
Dimensions (mm): 2460 L x 2175 H x 1405 D
Power Consumption: 3250 VA
Max. Capacity: 9216 tubes
Throughput (tubes/hour): Up to 800



Rack Output Module

High-speed tube output by rack

Weight: 225 lb (102 kg)
Dimensions (mm): 1225 L x 1260 H x 510 D
Power Consumption: 950 VA
Max. Capacity: 288 tubes
Throughput (tubes/hour): Up to 800

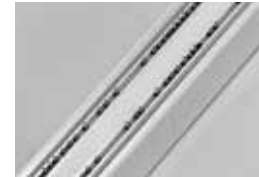


High-capacity Waste System

Bulk tube disposal

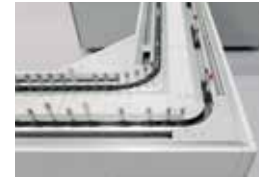
Under development. Not available for sale. Future availability is not guaranteed.

Flexible track design options



Track

Weight: Variable
Dimensions (mm): Variable
Power Consumption: Variable
Throughput (tubes/hour): Up to 3600



Track L-Turn

(Right or left turn)

Weight: 227 lb (103 kg)
Dimensions (mm): 856 L x 1045 H x 875 D



Track U-Turn

Provides shortcuts for improved workflow

Weight: N/A
Dimensions (mm): Incorporated module



Track T-Intersection

Enables spur configurations

Weight: N/A
Dimensions (mm): 975 L x 1045 H x 350 D



Automation Module Divert Lane

Prevents congestion of samples that do not require module management

Weight: Variable
Dimensions (mm): 1000–2300 L



Track Head

Weight: N/A
Dimensions (mm): 430 L x 885 H x 196 D

‡‡Throughput based on four cycles with wait time for UP position set at 300 ms.

§§Based on 80 primary tubes, 4 secondary tubes per primary tube, dispensing 200 µL in each secondary tube. Secondary tube: 93 * 13 mm, 3 mL max. fill.

Note: Weight has been measured for all modules without samples or consumables. Some modules are incorporated into the track, and weight may vary by configuration. Maximum physical dimensions have been determined from a combination of 2-D drawings (length and width) and by measuring the actual height. Throughput claims have been obtained during testing, under optimal conditions.

Aptio Automation Built-in IT Components

IT specifications

1. Operating system:
Ubuntu Server 12.04 LTS, 64-bit
2. Hardware: Dell server with hardware RAID controller in one of four sizes (see table). The server's RAID disk controller must be a hardware controller, not a software controller. Do not install data-management software on a server equipped with anything other than a hardware RAID controller.
3. Keyboard
4. Monitor
5. Firewall: Cisco 819 Integrated Service Router in hardened factor form
6. Serial device server: Moxa NPORT 5110 (serial-to-Ethernet converter, one device for each instrument serial port to be configured as communication channel)

Server details: Size 1, 2, 3, and 4***

Product Features	Server Size 1 (up to 8 analyzers)	Server Size 2 (from 9 to 14 analyzers)	Server Size 3 (from 15 to 20 analyzers)	Server Size 4 (from 21 to 30 analyzers)
Type	Rack	Rack	Rack	Rack
Manufacturer	Dell	Dell	Dell	Dell
Model	PowerEdge R630	PowerEdge R630	PowerEdge R630	PowerEdge R630
Processor	Intel Xeon E5-2620 v3 6 Core @ 2.40 GHz	Intel Xeon E5-2620 v3 6 Core @ 2.40 GHz	Intel Xeon E5-2620 v3 6 Core @ 2.40 GHz	Intel Xeon E5-2680 v3 12 Core @ 2.50 GHz
Number of Processors	1	1	2	2
Memory	32 GB DDR4	64 GB DDR4	96 GB DDR4	128 GB DDR4
Internal Storage	3 x 300 GB SAS HDDs	6 x 300 GB SAS HDDs	8 x 300 GB SAS HDDs	8 x 600 GB SAS HDDs
Network Interfaces	4 x 1 GB Ethernet Ports	4 x 1 GB Ethernet Ports	4 x 1 GB Ethernet Ports	4 x 1 GB Ethernet Ports
RAID Controller	HW RAID 1 GB NV Cache (RAID 0, RAID 1, RAID 5, RAID 6, RAID 10, RAID 50, RAID 60)	HW RAID 1 GB NV Cache (RAID 0, RAID 1, RAID 5, RAID 6, RAID 10, RAID 50, RAID 60)	HW RAID 1 GB NV Cache (RAID 0, RAID 1, RAID 5, RAID 6, RAID 10, RAID 50, RAID 60)	HW RAID 1 GB NV Cache (RAID 0, RAID 1, RAID 5, RAID 6, RAID 10, RAID 50, RAID 60)
Power Supply	Dual Redundant 495 W	Dual Redundant 495 W	Dual Redundant 495 W	Dual Redundant 750W
Optical Drive	DVD-ROM SATA	DVD-ROM SATA	DVD-ROM SATA	DVD-ROM SATA
Ports	USB (2 Front, 4 Rear, 1 Internal) 1 Serial and Video	USB (2 Front, 4 Rear, 1 Internal) 1 Serial and Video	USB (2 Front, 4 Rear, 1 Internal) 1 Serial and Video	USB (2 Front, 4 Rear, 1 Internal) 1 Serial and Video
Remote Management	iDRAC8 Enterprise	iDRAC8 Enterprise	iDRAC8 Enterprise	iDRAC8 Enterprise
Support	3 Years Next Business Day On-site	3 Years 4 Hours Mission Critical On-site	3 Years 4 Hours Mission Critical On-site	3 Years 4 Hours Mission Critical On-site

***Please consult Siemens Healthineers for IT requirements needed to support Aptio Automation solutions that connect more than 30 analyzers.

Aptio Automation Environmental Specifications

Installation

Aptio Automation installation is managed by a Siemens Healthineers project manager and installation team. The team determines the specific system requirements based on the laboratory needs. The final configuration is fully tested to ensure functionality.

Preventive maintenance frequency

There are four Siemens Healthineers preventive maintenance visits per year for Aptio Automation; multiple pieces of equipment can be serviced during each visit.

Electrical requirements

Aptio Automation, including its modules, has a single dedicated power connection. This connection must be hardwired with a main disconnect device convenient to the system. Each analyzer connected to Aptio Automation requires a separate power supply; refer to each analyzer's specifications for power requirements.

Current/operating power requirements

Main Line Requirements		Value
Frequency		50/60 Hz
Voltage Fluctuations		Up to ±10%
Main Line Voltages	System Size	VA
Single Phase 230 V Nominal	Small	3680
Single Phase 230 V Nominal	Medium	9200
Three Phase 400 V Nominal	Large	3N-27600

Operating environment

Room temperature

Range: 60–86°F (16–30°C)

Relative humidity

Maximum: 80% at 86°F (30°C)

Average thermal output

The average thermal output is calculated when the final configuration is determined.

Compressed air

Aptio Automation requires an external source of compressed air. The flow rate requirement is calculated based on the final configuration. A shutoff valve and pressure gauge must be installed near Aptio Automation.

Code compliance

Electromechanical safety

The system meets the code compliance requirements of the standards listed in this section. It is marked for electromechanical safety compliance in North America and the European Union as follows:

- IEC 61010-1 (Edition 2)
- UL 61010-1 (Edition 2)
- IEC 61010-2-051 (Edition 2)
- IEC 61010-2-081 (Edition 1; A1:2003)
- IEC 61010-2-101 (Edition 1)
- CSA C22.2 No. 61010-1-04
- CSA C22.2 No. 61010-2-051-04
- CSA C22.2 No. 61010-2-081-04
- CSA C22.2 No. 61010-2-101-04

Electromagnetic compatibility (EMC)

The system complies with the emission and immunity requirements of IEC 55011:2007 + A2:2007 for Group 1 Class A products.

Intentional radiator

The system contains a radio frequency identification system for tracking sample carriers, which is an intentional radiator. The system has been tested, meets the requirements, and is licensed according to the requirements of Part 15 of the U.S. Federal Communication Commission (FCC) regulations. The system has been tested and meets the applicable requirements of EST:EN 300 330.2 V1.5.1 (2010-02) and ESTi:EN 301 489 3 V1.6.1 (2013-08).

Laser radiation

Some modules contain Class 1 and Class 2 laser devices. Modules containing laser devices meet the requirements of IEC 60825-1 and U.S. Food and Drug Administration regulations 21 CFR 1040. Opaque barriers prevent Class 2 laser radiation from leaving the system. The system is appropriately labeled and includes the following warning in required areas: Do not stare into beam.

Acceptable tube types

The following tube types are compatible with Aptio Automation:

- VACUETTE, Greiner Bio-One:
13 x 100, 16 x 100, 13 x 75
- VACUTAINER HEMOGARD Tube Closure, BD (Becton, Dickinson and Company):
13 x 100, 16 x 100, 13 x 75
- S-MONOVETTE, Sarstedt:
13 x 100, 13 x 75, 16 x 100, 16 x 75
- VENOSAFE, Terumo:
13 x 100, 16 x 100, 13 x 75
- KIMA, Vacutest:
13 x 100, 16 x 100, 13 x 75

(Nominal measurements D x H, mm)

Aptio Automation is manufactured by Inpeco and is exclusively distributed by Siemens Healthcare Diagnostics Inc. Aptio is a trademark of Siemens Healthcare Diagnostics Inc. Inpeco is a trademark of Inpeco SA.

All other trademarks and brands are the property of their respective owners.

Product availability may vary from country to country and is subject to varying regulatory requirements. Please contact your local representative for availability.

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